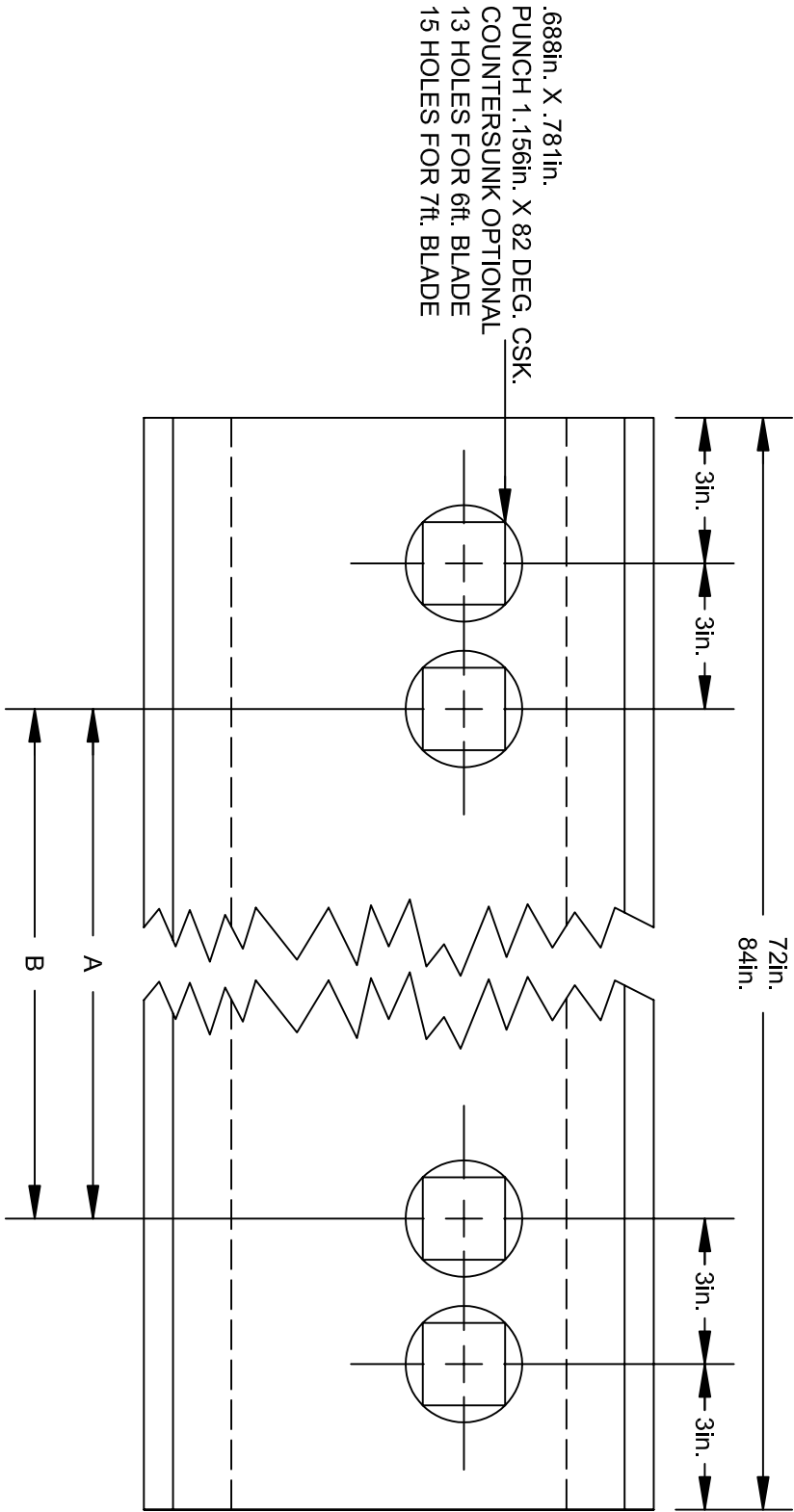


72in. BLADE: A 60in. 9 HOLES EQUALLY SPACED ON 6in. CENTERS
84in. BLADE: B 72in. 7 HOLES EQUALLY SPACED ON 6in. CENTERS



.688in. X .781in.
PUNCH 1.156in. X 82 DEG. CSK.
COUNTERSUNK OPTIONAL
13 HOLES FOR 6ft. BLADE
15 HOLES FOR 7ft. BLADE

NOTES:

TOLERANCES AND DIMENSIONS MUST BE SUCH THAT:
BLADES WILL PROPERLY FIT JOHN DEERE GRADERS.
BLADES MUST CONFORM TO SAE J739B J740B UNLESS
OTHERWISE SPECIFIED.
ALL DIMENSIONS ARE IN INCHES.

MATERIAL:

CARBON STEEL AISI 1080-1085
BRINELL HARDNESS 250-325*
EACH BLADE SECTION SHALL BE PUNCHED WITH
THE DATE OF MANUFACTURE AND
MANUFACTURER'S NAME.

*STEEL SPECIFICATION.

PA DEPARTMENT OF TRANSPORTATION					
REVISIONS			JOHN DEERE GRADER BLADES MODELS 672 & 770		
NO.	DATE	BY			
1	03-30-07	CJW			
2	06-12-07	KNH			
3					
		DRAWN BY	DLW	SCALE	N/A
		DATE	05-28-98	CHECKED BY	WHM
				SHEET	1 OF 2

